

TECHNOLOGY AND PUMP ATTRIBUTES

# PRODUCT BROCHURE



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# THE TECHNOLOGY

The **Rotoliptic** pump is a patented all-metal positive displacement pump with a unique profile geometry. Instead of the conventional Moineau-style progressing cavity pump (PCP) design, which uses a two-lobe stator and a single-lobe rotor, our design features a two-lobe rotor paired with a single-lobe stator. This configuration results in a 30% larger flow area in a comparably sized pump. The increased flow area also enables a shorter pitch and more stages.

The innovative **Rotoliptic** design allows for a tighter rotor fit within the stator to maximize efficiency while minimizing friction and torque. When compared to a Moineau-style PCP, the **Rotoliptic** seal areas are significantly broader and are pressure-activated. The **Rotoliptic** pump's rotor has a unique elliptical design, which greatly reduces axial and radial loads while maintaining tight seal line contact.

#### **FEATURES AND BENEFITS**

- Positive Displacement High discharge pressure while maintaining efficient flow
- Simplicity One moving part
- Compact Increased flow & pressure per given dimensional envelope
- Steady Constant Flow Reduces opportunity for precipitates and emulsions to form
- High Volumetric & Mechanical Efficiency Reduced
   GHG emissions and improved total cost of ownership
- Multiphase Flow No degradation of pump performance from gas or vapor at inlet
- **Temperature Rating** Performance unaffected by temperature, rated up to 350°C (660°F)
- Wide Viscosity Range Good volumetric efficiency with low viscosity fluid, improves with viscosity



# REPLACING INCUMBENT ARTIFICIAL LIFT METHODS

- Efficient operation across a broad operational range (watercut and multiphase fluids) with a single pump
- Capability to inject steam through the stator during cyclic steam stimulation (CSS), without a costly workover rig
- Simple swap with existing progressive cavity pump (PCP) drive equipment

#### COMMON APPLICATIONS

- Heavy Crude
- Cyclic Steam Stimulation
- Steam Assisted Gravity Drainage
- Steamflood

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# **ASSEMBLY**

# TOP-DRIVE PUMP CONFIGURATION

A Rotoliptic pumping system can be deployed similarly to a typical Progressing Cavity Pump surface drive system, making it easily deployed with standard oilfield equipment.

#### **POLISHED ROD DRIVE CLAMP**

Transmits rotational power from the drive head and suspends the drive string

#### **POLISHED ROD** SUPPORT CLAMP

Locks the polished rod in place, preventing movement during maintenance operations

#### **POLISHED ROD**

The top component of the drive string, providing a smooth, polished surface for the wellhead exit rotating seal

#### **DRIVE STRING**

Transmits torsional power to the rotor through continuous coiled or a jointed sucker rod

#### Rotoliptic ROTOR

The rotor is a helical shaped shaft, the only moving part of the pump

#### TAG-BAR SUB

Provides a reference point for setting or landing the rotor in the proper position, fully engaged in the stator

#### DRIVE HEAD

Typically mounted with an electric motor, provides the mechanical power to the pumping system, supporting the weight of the drive string and sealing mechanism for the polished rod

#### TUBING STRING

Must be sized to accommodate the rotor installation

#### **TUBING CHANGE-OVER**

Connects the stator to the tubing string, allowing for a secure transition between different thread types if required

#### ORBIT TUBE

Larger internal bore sub directly above the stator to accommodate the rotor eccentric movement during operation

#### Rotoliptic STATOR

The stator is the stationary part of the Rotoliptic downhole pump assembly

#### **TORQUE ANCHOR/ NO-TURN TOOL**

Prevents the counter clockwise rotation of the tubing string while the pump is operating

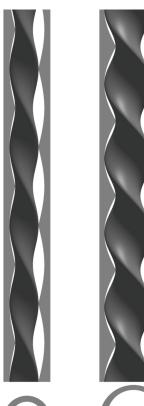


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### **ASSEMBLY**

# TOP-DRIVE PRODUCT OFFERINGS







**R65 R200**  R65-1200



MINIMUM CASING MINIMUM TUBING PRODUCTION RANGE LIFT RANGE

4.5" 2.875" up to 260 m3/d up to 1200m (3937ft)

R200-1100



MINIMUM CASING MINIMUM TUBING PRODUCTION RANGE LIFT RANGE

6.625" 45" up to 800 m3/d up to 11000m (3610ft)

#### **NO THERMAL DEGRADATION**

Rated up to 350°C, our patented all-metal pump design can withstand the highest operational temperatures with no loss in performance. The unique design allows for a tight seal line with low friction torque, ensuring reliability and efficiency in extreme conditions and fluctuations.

#### HARSH FLUID HANDLING

Rotoliptic pumps' sealing properties enable wear resistance; the pumps experience no performance loss in low-lubricity fluids like water, and the materials used to craft the pumps are carefully selected to withstand a wide range of corrosive and challenging fluid compositions.

#### **MULTIPHASE FLOW STABILITY**

Rotoliptic pumps' unique positive displacement technology can manage and transport multiphase fluids in any application where free gas or vapour is present at the pump inlet, ensuring consistent performance by minimizing the adverse effects of gas interference or gas locking.







#### **VISCOSITY ADAPTATION**

Rotoliptic pump models efficiently manage fluctuations in temperature and viscosity during a cyclic steam cycle. The pumps perform efficiently with lower viscosities due to the tight clearance at the seal lines, and handle higher viscosities without issues such as rod fall.

#### SUPERIOR ENERGY EFFICIENCY

Rotoliptic pumps offer 'while maintaining equivalent production rates. The novel sealing geometry results in lower torque and axial load, reducing power consumption, operating costs, and operational emissions.





#### STEAM THROUGH CAPABILITIES

The all-metal construction allows for steaming through the stator and tubing string. Simply pull the rotor above the stator and steam through with both components in situ, reducing workovers that would otherwise require removing all downhole components.



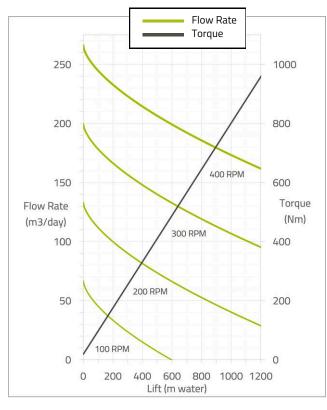
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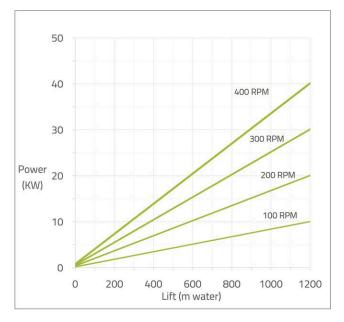
# **SPEC SHEET**

# MODEL R65-1200

PUMP DESIGN			OPERATION RECOMMENDATIONS		
Nominal Flow Rate at 100 RPM	65	m3/d	Speed Range 100-400 RP		
Eccentricity	5.8	mm	Rated Lift		
Cross-sectional Flow Area	1443	mm2	Consult Rotoliptic for application guidance and 1200 m		
Enclosed Cavities	33		increased lift capacity		
STATOR SPECIFIC	CATIONS		ROTOR SPECIFICATIONS		
Stator Connections	3-1/2"	EUE Pin	Rotor Connection 1" API Pin		
Stator OD	95.76	mm	Rotor OD 59.43 mi		
Stator Coupling OD - Regular (Special Clearance)	114.3 (106.2)	mm	Rotor Orbit Diameter 71 mi		
Stator ID / Through-bore	47.8	mm	(Regular and Silin Hole Coupling)		
Stator Length	5639	mm	Rotor Length 6274 mi		
Stator Weight	181	kg	Rotor Weight 81 kg		







Performance based on 1cP water at 20°C; behaviour will vary according to specific fluid conditions. Performance specifications provided for general guidance purposes only and actual performance obtained with use of products may vary. Rotoliptic reserves the right to modify the specifications, without notice. Consult a Rotoliptic representative for specific performance guidance, completion recommendations, and other operating guidance.



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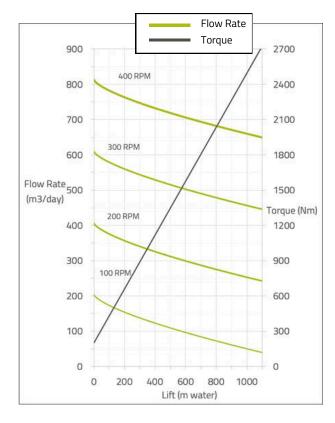
# **SPEC SHEET**

# MODEL R200-1100

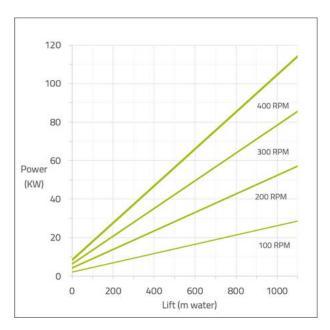
	PUMP DESIGN					
	m3/d	200	Nominal Flow Rate at 100 RPM			
	mm	11.4	Eccentricity			
Con	mm2	4630	Cross-sectional Flow Area			
		31.6	<b>Enclosed Cavities</b>			
	STATOR SPECIFICATIONS					
	5-1/2" LTC Pin		Stator Connections			
	mm	140	Stator OD			
	mm	160	Stator Coupling OD			
(F	mm	73.7	Stator ID / Through-bore			
	mm	5054	Stator Length			
	kg	297	Stator Weight			

OPERATION RECOMMENDATIONS					
Speed Range	100-400	RPM			
Rated Lift Consult Rotoliptic for application guidance and increased lift capacity	1100	m			
DOTOD SDECIEICATIONS					

ROTOR SPECIFICATIONS						
1-1/8" API MOD Pin						
97	mm					
119	mm					
5715	mm					
171	kg					
	1-1/8" AP 97 119 5715					







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